

**GOVERNMENT OF INDIA  
MINISTRY OF RAILWAYS  
(RAILWAY BOARD)**

No. 2021/Track-III/TK/12

New Delhi, Dtd. .01.2026.

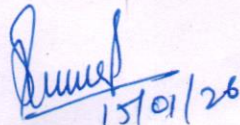
**Addressed to:  
As per list attached.**

**Sub: Addendum and corrigendum Slip No. 10 to Indian Railway Track Machine Manual (IRTMM-2019).**

The Ministry of Railways (Railway Board) have decided to make correction/addition/deletion in **para 707-4 (Safe Distance and Speed of Machines in Group) and Annexure 8.1 (Maintenance Schedules of Track Machines)** of IRTMM-2019 as indicated in the enclosed Addendum & Corrigendum Slip No.10 and Annexure 8.1 to Indian Railway Track Machine Manual-2019 (IRTMM-2019).

This has the approval of Additional Member, Civil Engineering (AM/CE).

**Encl.:** as above

  
15/01/26  
**( Subodh Kumar )**  
**Executive Director Track (M&MC)**  
**Railway Board**  
**Tele: No. 011- 47845531**  
**Email\_ID: edtmc@rb.railnet.gov.in**

## List

The General Managers (Engg.)- CR, ER, ECR, ECoR, NR, NCR, NER, NFR, NWR, SR, SCR, SECR, SER, SWR, WCR, WR and Metro Railway/Kolkata.

The General Manager (Const.), N.F. Railway, Guwahati.

The CAO/Const. All Indian Railways.

PFA All Indian Railways.

The General Managers (Engg.) – ICF/Chennai, RCF/Kapurthala, DLW/Varanasi, CLW/Chittranjan, W&AP/Yelahanka, Bangalore & DMW/Patiala, MCF/Rai Baraeli, CORE/PRYJ

The Director General (Track), RDSO/Alambagh, Lucknow.

Chief Commissioner of Railways Safety, Lucknow.

Managing Director, IRCON, New Delhi.

Managing Director, RITES, New Delhi.

Managing Director, CONCOR, New Delhi

Managing Director, RVNL, August Kranti Bhawan, Bhikaji Cama Place, New Delhi.

Managing Director, DFCCIL

Managing Director, PIPAVAV Railway Corp. Ltd., 1<sup>st</sup> Floor Jeevan Tara Building, Gate No. 4, Parliament Street, New Delhi.

Managing Director, MRVC, Church Gate, Station Building 2<sup>nd</sup> Floor, Mumbai - 400020

Managing Director, RLDA, IRCON Office Compound, Next to Safdarjang Rly. Station, Motibagh-I, New Delhi.

Managing Director, Konkan Railway Corporation Ltd., Belapur Bhawan, Sector-11, CBD Belapur, Mumbai, Pin- 400614.

Director General, IRICEN, Pune.

Director General, IRIEEN, Nasik.

Director General, IRISSET, Secunderabad.

Director General, IRIMEE, Jamalpur.

Director General, NAIR, Vadodara.

Genl. Secretaries, AIRF, NFIR, IRPOF, FROA, DAI (Railways) Rail Bhawan, New Delhi.

### Copy to:

PPS to, Chairman & CEO, Member (Fin.), Member (Infra), Member (T&RS), Member (O&BD) and Secretary/Rly. Board.

PPS/PS to AM(CE), AM (Works), AM (PL), AM (F), AM (T), AM(Staff).  
AM(L&A), PED (Infra), PED(Bridge), PED(Vig)

PEDTK (M&MC), EDCE (G), EDCE (P), EDCE (B&S) ED (W), ED(Plg), ED(INF), ED(L&A), ED(PSTU), EDVE,

\*\*\*\*\*

**Addendum and Corrigendum Slip No. 10 to Indian Railways Track Machine Manual, 2019**

1. Para 707(4) shall be replaced by a new para as below:

**(4) Safe Distance and Speed of Machines in Group -**

- (a) The minimum distance between the machines when working in a group shall be 50 m.
- (b) During movement of machines in a group in a block section, it will be the responsibility of SSE/JE(TM) incharge of these machines to maintain a minimum clear distance of 250m from each other.
- (c) The leading track machine while moving in convoy in traffic block shall move with maximum permissible speed. The speed of following track machines in the convoy shall be the lowest of the permissible speeds among all following track machines in that group, subject to maximum speed of 40 kmph.
- (d) If any of the machines is required to slowdown or stop due to some reason, SSE/JE(TM) driving the machine should ensure that red hand signal is displayed by waving vigorously.
- (e) Where visibility is poor such as on curves and in cuttings or during foggy weather etc, appropriate speeds and safe distance should be maintained to ensure safety.
- (f) While approaching the level crossings, SSE/JE/TM driving the track machines shall keep a vigil for any obstruction and whistle freely till the machine passes the level crossing.

(2) Annexure 8.1 shall be replaced by new annexure 8.1 as under:

Annexure 8.1

Maintenance Schedule of Track Machines  
(A) Schedule I to V

Group of Machines	Type of Schedule	Schedule -I	Schedule -II	Schedule -III	Schedule IV	Schedule -V
SRGM-20 Stone, RMM	Periodicity	Daily	50 Hours	250 Hours	1000 Hours	3000 Hours
	Location	RGM Siding	RGM Siding	RGM Siding	RGM Siding	SD/ZMD
RGM-72 & 96 Stone	Duration	08 Hours	10 Hours	12 Hours	04 days	10 days
All machines (Except machines mentioned above)	Periodicity	Daily	50 Hours	100 Hours	200 Hours	1000 Hours
	Location	TM Siding	TM Siding	TM Siding	TM Siding	SD/ZMD
	Duration	One Hour	Two hours	01 day	02 Days	07 days

(B) Schedule VI (IOH) and VII (POH)

MACHINES OTHER THAN MACHINES IN GROUP IV								FOR RGM, SRGM-20 STONE & RMM			
Schedule Type	Periodicity (Engine hours)	Machine Group - I (TLE, BRM, RBMV, UTV, PCCM, DTS)		Machine Group - II (WST, UNIMAT-2S & 3S, HOT, CSM, MPT, RIV, RGM-10 stone)		Machine Group - III (HOTS-3X & UNIMAT-4S, TRT, BCM, SBCM, HOBCM)		Schedule Type	Periodicity (Engine hours ERH)	Machine Group IV	
		Duration	Location	Duration	Location	Duration	Location			Duration	Location
Schedule - VI (IOH)	Every 2000	PCCM, DTS: 21 Days, Others:15 days	ZMD	RIV: 15 days Others:30 days	ZMD	TRT, BCM, SBCM, HOBCM 45 days. For others 30 days	ZMD	Schedule - VI (IOH)	6000	20 days	CPOH
Schedule - VII (POH)	1 <sup>st</sup> - 8000, 2 <sup>nd</sup> - 14000 and then at every 4000 or on condition basis	1 <sup>st</sup> :45 days, 2 <sup>nd</sup> : 60 days	ZMD/ CPOH	1st :60 days, 2nd :75 days	CPOH	For BCM, SBCM, HOBCM 1 <sup>st</sup> : 90days 2 <sup>nd</sup> : 105days  For other 1 <sup>st</sup> : 75days 2 <sup>nd</sup> : 90days	CPOH	Schedule - VII (POH)	15000 or 60 months whichever is earlier	1 <sup>st</sup> : 60 Days 2 <sup>nd</sup> : 75 Days	CPOH

Note: Wherever days is given it is working days.